

$\frac{3}{8}$ "- $2\frac{1}{2}$ "  
O.D.

**SERRATING / GROOVING TOOL - 'ST' SERIES**

**FOR GROOVING IN TUBE SHEETS**



**TOOL BITS**



1/8"x3/8"x1/8"



1/8"x1/4"x1/8"

*Features :*

- High production tool.
- Ideal for use where 1 tool is needed per bore.
- One piece cryogenically treated tool bit ensures maximum life.
- Tool is ideally suited for CNC applications on account of 1 piece mandrel construction and short design.

Tube O.D.		Tool Model No.	Spare Tool Bits		
mm	inch		1/8" x 3/8" x 1/8" Spacing	1/8" x 1/4" x 1/8" Spacing	Special Spacing
9.53	3/8	ST-375-970	ST-3703	ST-3703-S	ST-3703-SPEC
12.70	1/2	ST-500-1270	ST-5003	ST-5003-S	ST-5003-SPEC
15.87	5/8	ST-625-1588	ST-6203	ST-6203-S	ST-6203-SPEC
19.05	3/4	ST-750-1900	ST-7503	ST-7503-S	ST-7503-SPEC
22.22	7/8	ST-875-2220	ST-7503	ST-7503-S	ST-7503-SPEC
25.40	1	ST-1000-2540	ST-7503	ST-7503-S	ST-7503-SPEC
31.75	1.1/4	ST-1250-3175	ST-7503	ST-7503-S	ST-7503-SPEC
38.10	1.1/2	ST-1500-3810	ST-7503	ST-7503-S	ST-7503-SPEC
50.80	2	ST-2000-5080	ST-7503	ST-7503-S	ST-7503-SPEC
63.50	2.1/2	ST-2500-6350	ST-7503	ST-7503-S	ST-7503-SPEC

**Note :** Serrating Tools are available for MM bore sizes also. Please enquire. Refer to operation manual for spare parts list and detailed features.